

D

C

B

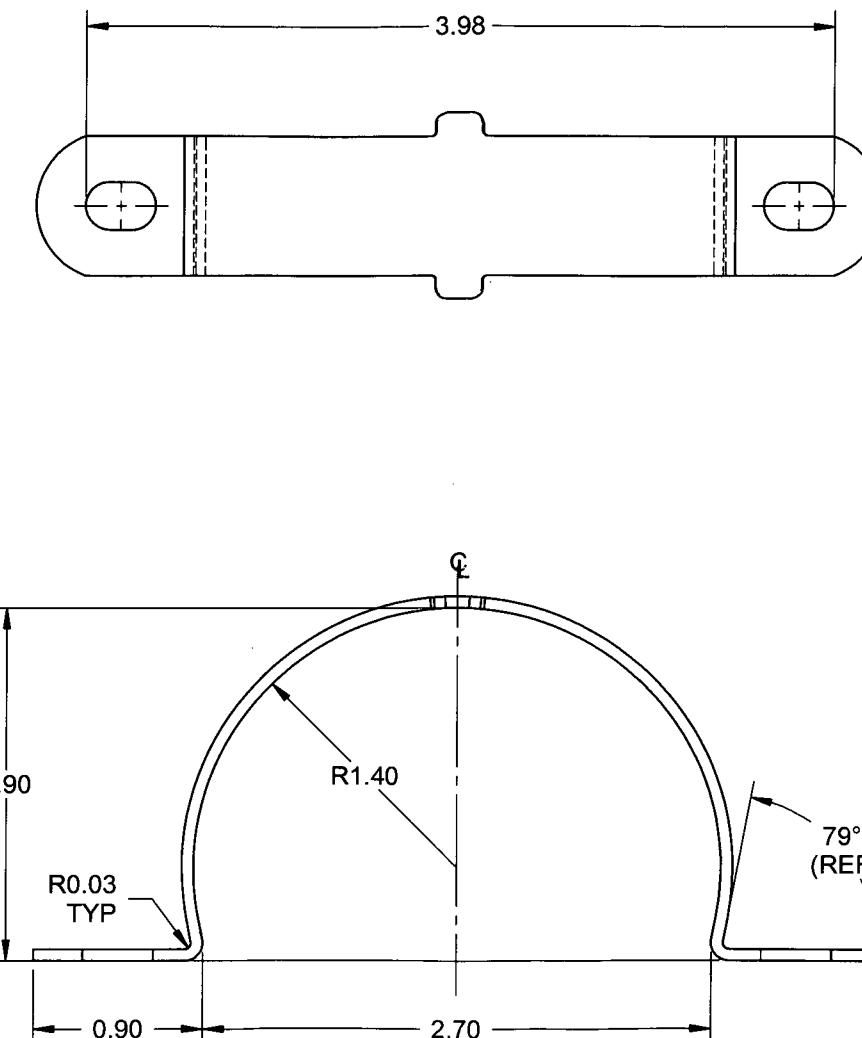
A

D

C

B

A



D3556-1 CLAMP

NOTES:

- 1) MATERIAL: MAKE FROM D3556-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.09 lbs
- 8) PART IS SYMMETRIC ABOUT \mathbb{C}

APPROVED

REV.	DESCRIPTION		BY	DATE
D	REVISE FLAT PATTERN TO FIT BENT PART; ZN C4-2	VS	15.04.14	
C	REVISE NOTES: ZN A8-1, A8-2, REVISE FLAT PATTERN; C7-2, C5-2, B3-2	VS	15.03.23	
B	SHEET 1 NOTE 1 MATERIAL WAS MIL-S-5019. SHT 2 ZN B1 SLOT LENGTH WAS 0.357 (REF NCR 257) DRAWING TRANSFERRED TO "B" SIZE & UPDATED TO CURRENT STANDARDS.	AJS	08.07.11	
A	NEW ISSUE	CB	07.02.13	
DESIGN		VS	DART AEROSPACE LTD	
DRAWN		VS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		RF	DRAWING NO.	
MFG. APPR.		DD	REV. D	
APPROVED		HS	D3556	
DE APPR.		DS	TITLE	
DATE		15.04.14	SCALE	
			CLAMP	
			NTS	
			COPRIGHT © 2007 BY DART AEROSPACE LTD	
			THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS	
			NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	
			WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

RELEASED
2015 APR 30
REF ECN 15-549

8 7 6 5 4 3 2 1

D

D

C

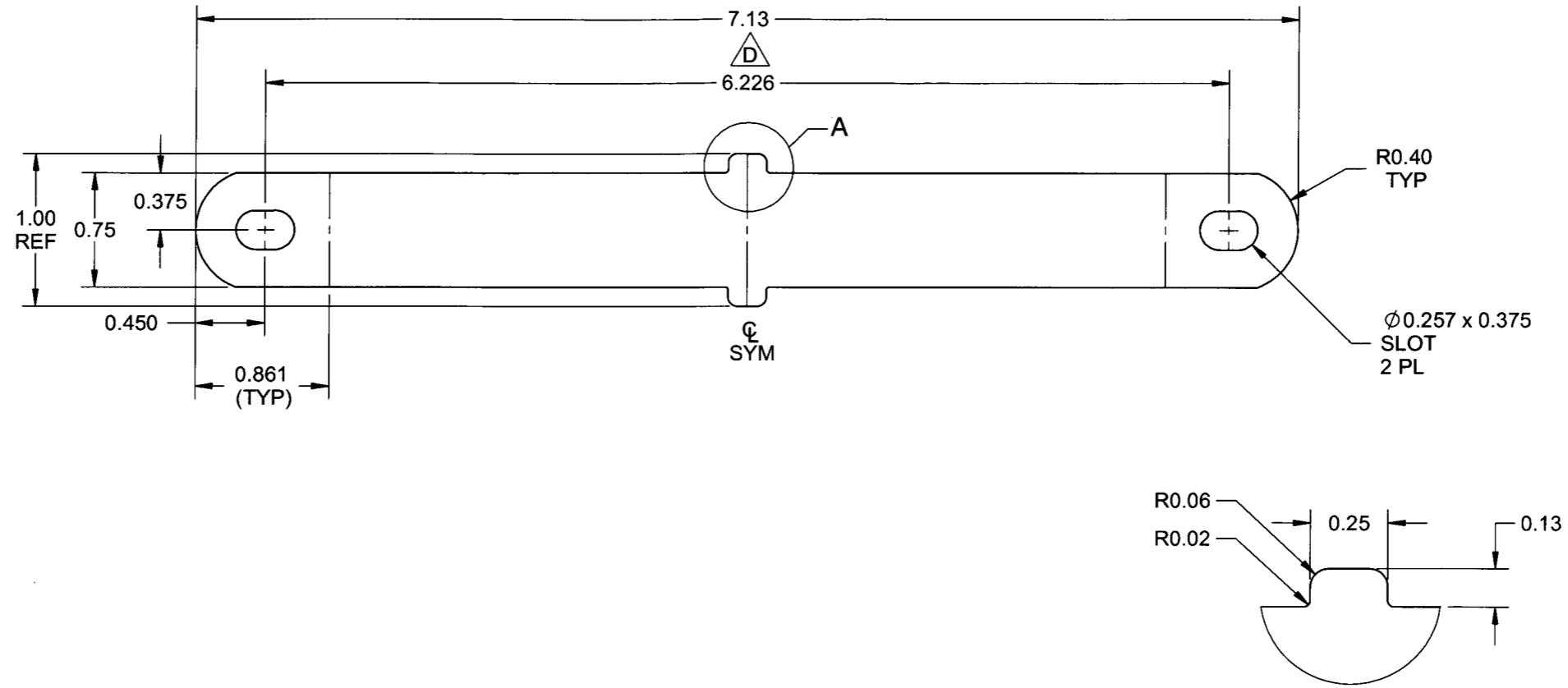
C

B

B

A

A



D3556-1F FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 16 GAUGE, PER MIL-S-5059 (REF DART SPEC M304S16GA)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.09 lbs
- 8) PART IS SYMMETRIC ABOUT \mathcal{Q}

APPROVED

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	RF	DRAWING NO.
MFG. APPR.	DD	REV. D
APPROVED	HS	D3556
DE APPR.	DS	SHEET 2 OF 2
DATE	15.04.14	TITLE CLAMP SCALE NTS

COPYRIGHT © 2007 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8

7

6

5

4

3

2

1